

B26825

Dart Aerospace Ltd.

Date: Tuesday, 4/25/2006 8:37:30 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE		
Job Number	: 26820		Part Number	: D412742013		
Estimate Number	: 10366		Drawing Number	: N/A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 4/25/2006 S.O. No. : N/A		Drawing Revision	: N/A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 5/20/2006 Qty: 1 Um: Each		
Previous Run	: 26559					
Written By	: <u>Say J comment below</u>					
Checked & Approved By	: <u>JK 06.04.25</u>					
Comment	: Est Rev A 05.10.13 New Issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013CHG001		KJ 06.05.10
2.0	D2571	Saddle, Fwd, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside B25828 ✓		
3.0	D2572	Saddle, Fwd, In		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside B26973 ✓		
4.0	D2573	Saddle, Aft, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2573 Saddle Aft Outside B26974-1 ✓		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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5.0	D2574	Saddle, Aft, In 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2574 Saddle Aft Outside <u>B26975-1</u> ✓
6.0	D2747	Set Screw 
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2747 Bolt <u>B2501</u> ✓
7.0	D2876	Saddle Spacer 
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2876 Saddle Spacer <u>B24851</u> ✓
8.0	D2877	Saddle Spacer 
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2877 Saddle Spacer <u>B24897</u> ✓
9.0	D34031	Bushing 
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 D3403-1 Bushing <u>B26493-2 x 1</u> ✓ <u>B26824 x 15</u> ✓
10.0	D34033	Bushing 
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 D3403-3 Bushing <u>B27541 x 6</u> ✓ <u>B26795A x 2</u> ✓

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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Seq. #:	Machine Or Operation:	Description :
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11.0	D3405041	Lug Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3405-041	GHW Lug	<u>B26514</u> ✓

12.0	D3405043	Lug Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
1 D3405-043	GHW Lug	<u>B26515</u> ✓

13.0	AN4C6A	Bolt
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
16 AN4C6A	Bolt	<u>M19512</u> ✓

14.0	AN4C46A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
4 AN4C46A	Bolt	<u>M19530</u> ✓

15.0	AN4C52A	BOLT
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN4C52A	Bolt	<u>M19512</u> ✓

16.0	AN6C12A	BOLT
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number	Description	Batch
8 AN6C12A	Bolt	<u>M17831</u> ✓

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Seq. #:	Machine Or Operation:	Description :
17.0	AN960C416L	WASHER
Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Qty Part Number Description Batch 32 AN960C416L Washer <u>m18822</u> ✓		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 AN960C616L Washer <u>m18822</u> ✓		
19.0	AN960C716L	WASHER
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 AN960C716L Washer <u>m18918</u> ✓		
20.0	MS210434	Nut
Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s) Pick: Qty Part Number Description Batch 28 MS21043-4Nut <u>m100651</u> ✓		
21.0	NAS1515H4L	Inventory
Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Qty Part Number Description Batch 32 NAS1515H4L Washer <u>m100854</u> ✓		

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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22.0	NAS1515H6L	Inventory
		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number      Description      Batch 8    NAS1515H6L      Washer <del>M18869</del> M18918 x <del>5</del>		
23.0	NAS1515H7L	Inventory
		
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number      Description      Batch 16    NAS1515H7L      Washer <u>M100727</u> ✓		
24.0	D412742043	SKIDTUBE ASSEMBLY
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number      Description      Batch 1    D412-742-043      Skidtube Ass <u>B26825</u> ✓		
25.0	D3407041	Tow Ring
		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
Pick: Qty Part Number      Description      Batch 1    D3407-041      TOW RING <u>B26503</u> ✓		
26.0	D34173	Washer
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number      Description      Batch 2    D3417-3      WASHER <u>B27511</u> ✓		

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/06/29  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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27.0	MS210434	Nut
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 MS21043-4 NUT <i>m100051 ✓</i></p>		
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3456-1 WASHER <i>sas101 ✓ R 06/06/28 ①</i></p>		
28.0	D34561	washer
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
30.0	PACKAGING 1	PACKAGING RESOURCE #1
31.0	DC	DOCUMENT CONTROL

Job Completion



*SP 06/06/29 ①*  
*W 06/06/28*

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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